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D4435-047
Job Sheet 186355



Part No: D4435-047

Job Qty: 2 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4435 REV.C IPP REV:A 18.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs		11/30/18	0.02	0.14	Waterjet - Flow		SC 18/12/19
110	QC	2 pcs		11/30/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/19
120	QC	2 pcs		11/30/18	0.00	0.00	QC8-4		38
130	HandFinish	2 pcs		11/30/18	0.00	0.07	HandFinish1		18/12/19 3 D.R
135	QC	2 pcs		11/30/18	0.00	0.00	QC7-3		DEC 18-12-3
140	Powdercoat	2 pcs		11/30/18	0.00	0.07	Powdercoat4		DEC 18-12-3
150	QC	2 pcs		11/30/18	0.00	0.00	QC3		38
160	Small Fab	2 pcs		11/30/18	0.00	0.27	Small Fab-6		9-89 DAS
170	QC	2 pcs		11/30/18	0.00	0.00	QC5		DEC 06 2018 68
190	Packaging	2 pcs		11/30/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	2 Ea		11/30/18	0.00	0.00	QC21		DEC 07 2018

Part Op 100 - 1-Cut D4435-11 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary
Descriptions: 140 - START TIME: 19:55 OVEN TEMPERATURE: 320°F FINISH TIME: 10:25
160 - 1- Cut rubber seal at 4.70" 2-Glue rubber seal to bracket as per dwg (SHEET 1, NOTE 8)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.3000 sf (1.15 ea)	100-Waterjet - Flow - 1	5120084
D4441-1	Rubber Seal	.7800 ft (.39 ea)	160-Small Fab	5092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	2	230	0
160-Small Fab	D4441-1	1	539	0

Part Specifications

Specifications could not be found.

Work Order update only



WORK ORDER NON-CONFORMANCE / UPDATE

[illegible]

